

ABSTRACT OF THE DISCLOSURE

There is provided a method for producing a friction plate, capable of improving the throughput of friction material and reducing the time and work required for adhering friction material segments to a core plate. The method produces a friction plate having oil grooves communicating between the internal periphery and the external periphery, by fixing friction material segments formed from a friction material to a core plate, and is featured by forming the oil grooves by plastic working of the friction material and fixation of the friction material segments with predetermined gaps therebetween to the core plate.